



Dart Aerospace Ltd.
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RBD29904

Job Sheet 186039-A



Part No: RBD29904

Job Qty: 2 ea

Part Name: Hoist Adapter "D" Model



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/18

Job Tracking No:

Due Date: 12/11/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG RBD29904 Rev. C IPP Rev. A 18.05.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC	2 pcs		12/11/18	0.00	0.00	QC2 Machining-4		JK
130	Mori Seiki	2 pcs		12/11/18	0.00	2.00	NV5000-1		mm
140	QC	2 pcs		12/11/18	0.00	0.00	QC2 Machining-4		mm
150	QC	2 pcs		12/11/18	0.00	0.00	QC8 Machining-4		mm
180	Outsource	2 pcs		12/11/18			ATG001-VC	10	mm
190	Packaging	2 pcs		12/11/18	0.00	0.00	Packaging2		mm
200	QC	2 pcs		12/11/18	0.00	0.00	QC6		mm
210	Small Fab	2 pcs		12/11/18	0.00	0.40	Small Fab-3		mm
220	QC	2 pcs		12/11/18	0.00	0.00	QC5		mm
260	Packaging	2 pcs		12/11/18	0.00	0.00	Packaging3-1		mm
270	QC21-FG	2 Ea		12/11/18	0.00	0.00	QC21		mm

Part Op 130 - 1-Machine as per folio FC111 FOLIO REV: _____ DWG REV: _____ 2-Debur
 Descriptions: 140 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
 180 - Issue P/O to GROUPE ALTECH, PO _____ ANODIZE COLOR CLEAR, PER IAW MIL-A-8625 TYPE 2
 CLASS 1, Water sealant -Certificate of Conformity is required
 210 - 1-Assemble as per DWG. ***See picture in DART catalog for reference***

GA138

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90293A113	Quick Release Pin 1/4" dia. , 1-1/2" Length	6 Ea (3 ea)	210-Small Fab	5120468
CL-2-C	Lanyard Wire	4.7500 ft (2.375 ea)	210-Small Fab	5093863
CL-2-F	Ferrule	12 Ea (6 ea)	210-Small Fab	5084066

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
210-Small Fab	90293A113	6	48	0
	CL-2-C	5	479	0
	CL-2-F	12	337	0

See attachment

12/18/2018

[Dart Hawkesbury] Job Sheet - Leroux, Jason

Part Specifications

Specifications could not be found.

Plex 12/18/18 3:37 PM dart.leroux.jason



Container No: S138583



Part: RBD29904

Job No: 186039 - A

Serial No/Batch: S128920

Revision: C

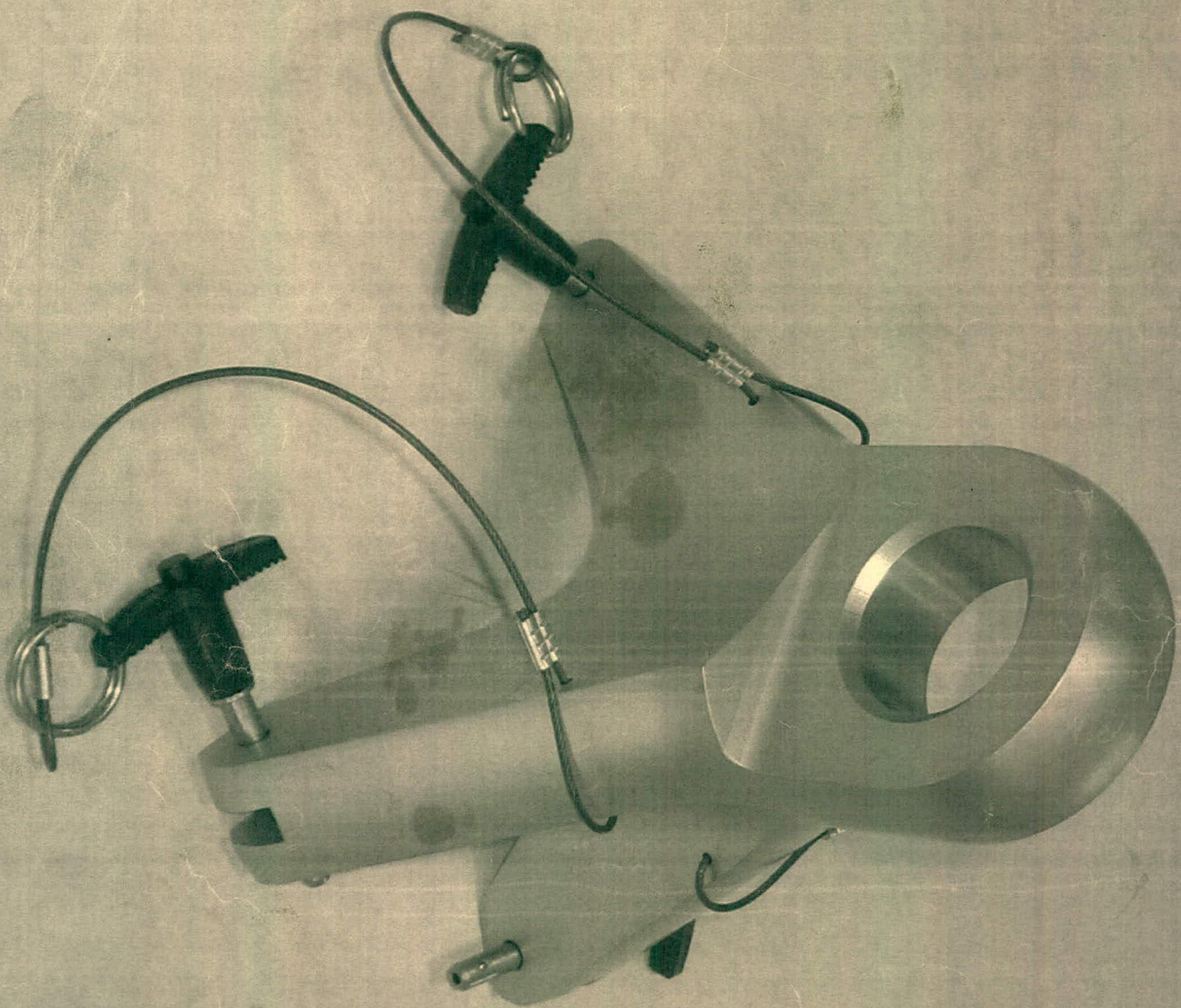
Inspector:

Exp Date:

Instructions:

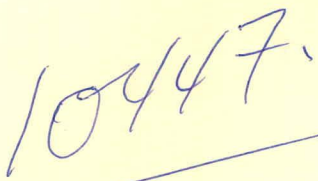
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Date: 12/19/18



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Nov. 22

RBD29904

Job Sheet 186039



Part No: RBD29904

Job Qty: 2 ea

Part Name: Hoist Adapter "D" Model



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 12/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBD29904 Rev. C IPP Rev. A 18.05.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		12/11/18	0.00	0.00	Start Up Machining-3		SL
110	Mori Seiki	3 pcs		12/11/18	0.00	1.50	MORI SL2500Y		SL
120	QC	3 pcs		12/11/18	0.00	0.00	QC2 Machining-4		SL
130	Mori Seiki	3 pcs		12/11/18	0.00	3.00	MORI NV5000-1		
140	QC	3 pcs		12/11/18	0.00	0.00	QC2 Machining-4		
150	QC	3 pcs		12/11/18	0.00	0.00	QC8 Machining-4		
180	Outsource	3 pcs		12/11/18			ATG001-VC	10	
190	Packaging	3 pcs		12/11/18	0.00	0.00	Packaging2		
200	QC	3 pcs		12/11/18	0.00	0.00	QC6		
210	Small Fab	3 pcs		12/11/18	0.00	0.60	Small Fab-3		
220	QC	3 pcs		12/11/18	0.00	0.00	QC5		
260	Packaging	3 pcs		12/11/18	0.00	0.00	Packaging3-1		
270	QC21-FG	3 Ea		12/11/18	0.00	0.00	QC21		

Part Op 110 - ***Note*** Blanks cut to size at 7.125" 1-Machine as per folio FC111 FOLIO REV: AA DWG REV: Descriptions: 2-Deburr

130 - 1-Machine as per folio FC111 FOLIO REV: DWG REV: 2-Deburr

140 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

180 - Issue P/O to GROUPE ALTECH; PO ANODIZE COLOR CLEAR, PER IAW MIL-A-8625 TYPE 2

CLASS 1, Water-sealant-Certificate of Conformity is required

210 - 1-Assemble as per DWG. ***See picture in DART catalog for reference***

OMIT ANODIZE

DEC 18/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R7.000	6061-T6 Round Bar 7.000" (CUT TO SIZE: 7.125")	1.7820 ft (.594 ea)	90-Start up Operation	
90293A113	Quick Release Pin 1/4" dia. , 1-1/2" Length	9 Ea (3 ea)	210-Small Fab	
CL-2-C	Lanyard Wire	7.1250 ft (2.375 ea)	210-Small Fab	
CL-2-F	Ferrule	18 Ea (6 ea)	210-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R7.000	2	8	0
210-Small Fab	90293A113	9	35	0
	CL-2-C	7	507	0

